

## PRODUCT DATA SHEET

### Series AA and B Roller Door Aluminium Track

#### Description

Steel-Line Garage Doors' 3-piece aluminium track ensures an easy installation method with a reduced overall size and weight to suit the current AA and B series roller doors. The design and integrated features create a long-lasting door as well as a contemporary look and quiet operation.

#### Track

- Structural grade aluminium (6005A) extruded track with added features to aid in the installation method.
- 77mm overall width for a reduced side room.
- Slots at 350mm from the top and bottom of the track for alignment and an integrated v-groove to position subsequent jamb fixings.
- Integrated 'teeth' to equalise loading on the door.
- Includes a brush seal retainer.
- Integrated screw flute to secure the nylon lead-in.

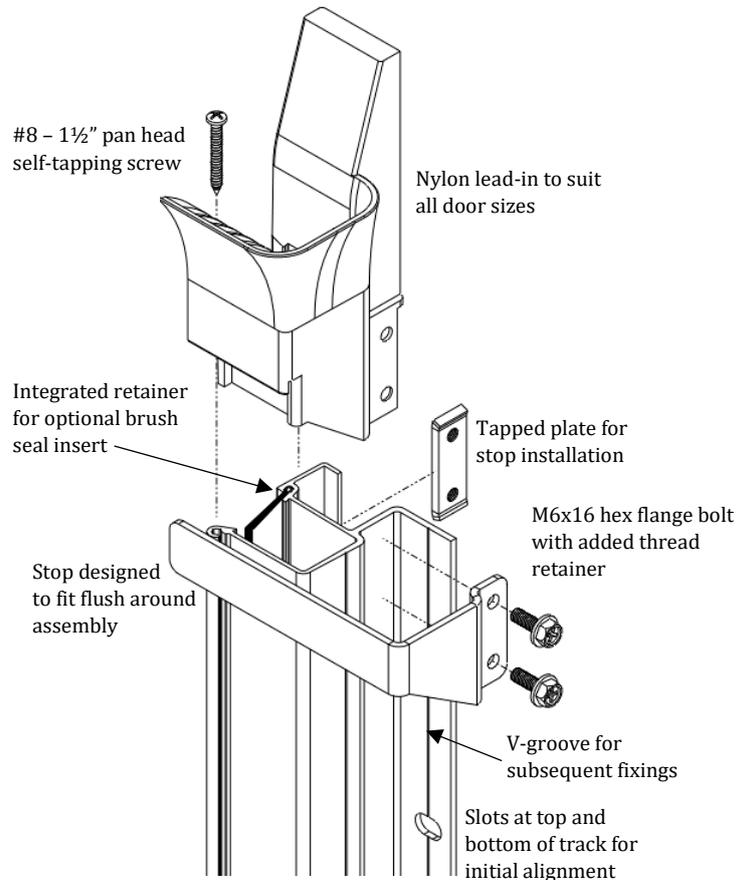
Track Length (mm)	Total Pair Weight (kg)
AA - 2425	7.4
AA - 3025	9.2
B - 3625	11.1
B - 4225	12.9
B - 5125	15.7

#### Nylon Lead-in

- A press fit nylon lead-in secured to the track at the integrated screw flute.
- Tested at a maximum curtain roll sizes to suit all sized doors up to 5500mm wide.
- Clearance holes to locate the position on the track for stop fixings.

#### Stop

- 2.95BMT G350 steel stop to be fitted to track before installation.
- Clearance hole aligns with the holes in the lead-in.
- Fixed through the track into the tapped plate for ease of installation using bolts with thread retainer.



#### Fixings

- #8 - 1 1/2" class 4 pan head self-tapping screw for fitting lead-in into track.
- M6x16 hex flange phillips bolt with thread retainer and tapped plate to fix the stop and the lead-in to the track.

#### Installation Specification

1. Cut the track at the bottom to the opening height +25mm.
2. Insert the nylon lead-in to the top of the track and fix through the screw flute with an #8 - 1 1/2" pan head self-tapping screw.
3. Drill two 6.5mm holes using the lead-in to locate the position.
4. Insert the stop underneath and flush within the lead-in.
5. Position the tapped plate inside the back of the track.
6. Fix the stop and tapped plate using the M6x16 hex flange phillips bolt.